

# Diamond & CBN tools Domestic production

Trend of the production value during the past 13 months

(METI:Machinery Statistics)  
(Updated 12/24/2021)

(Unit : Million Yen)

|                            | 2020         |              |              | 2021         |              |              |              |              |              |              |              |              |              |
|----------------------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
|                            | 10           | 11           | 12           | 1            | 2            | 3            | 4            | 5            | 6            | 7            | 8            | 9            | 10           |
| Dressers                   | 374          | 399          | 379          | 360          | 404          | 470          | 451          | 415          | 459          | 457          | 405          | 467          | 455          |
| Grinding Wheels            | 1,845        | 1,920        | 2,008        | 1,983        | 2,042        | 2,381        | 2,211        | 2,024        | 2,394        | 2,343        | 2,132        | 2,361        | 2,338        |
| Slicing Blades             | 411          | 365          | 416          | 397          | 422          | 531          | 520          | 417          | 483          | 464          | 415          | 495          | 440          |
| Segmented Tools            | 592          | 619          | 645          | 565          | 591          | 727          | 615          | 567          | 661          | 644          | 570          | 680          | 671          |
| Turning & Milling          | 820          | 878          | 825          | 886          | 881          | 997          | 1,020        | 877          | 1,060        | 1,048        | 903          | 987          | 1,017        |
| Others                     | 461          | 468          | 488          | 458          | 481          | 551          | 477          | 440          | 509          | 518          | 476          | 503          | 493          |
| <b>Diamond Tools Total</b> | <b>4,503</b> | <b>4,649</b> | <b>4,761</b> | <b>4,649</b> | <b>4,821</b> | <b>5,657</b> | <b>5,294</b> | <b>4,740</b> | <b>5,566</b> | <b>5,474</b> | <b>4,901</b> | <b>5,493</b> | <b>5,414</b> |
| <b>CBN Tools Total</b>     | <b>1,992</b> | <b>2,155</b> | <b>2,067</b> | <b>2,123</b> | <b>2,307</b> | <b>2,462</b> | <b>2,361</b> | <b>2,158</b> | <b>2,455</b> | <b>2,437</b> | <b>2,148</b> | <b>2,326</b> | <b>2,152</b> |
| <b>Grand Total</b>         | <b>6,495</b> | <b>6,804</b> | <b>6,828</b> | <b>6,772</b> | <b>7,128</b> | <b>8,119</b> | <b>7,655</b> | <b>6,898</b> | <b>8,021</b> | <b>7,911</b> | <b>7,049</b> | <b>7,819</b> | <b>7,566</b> |

